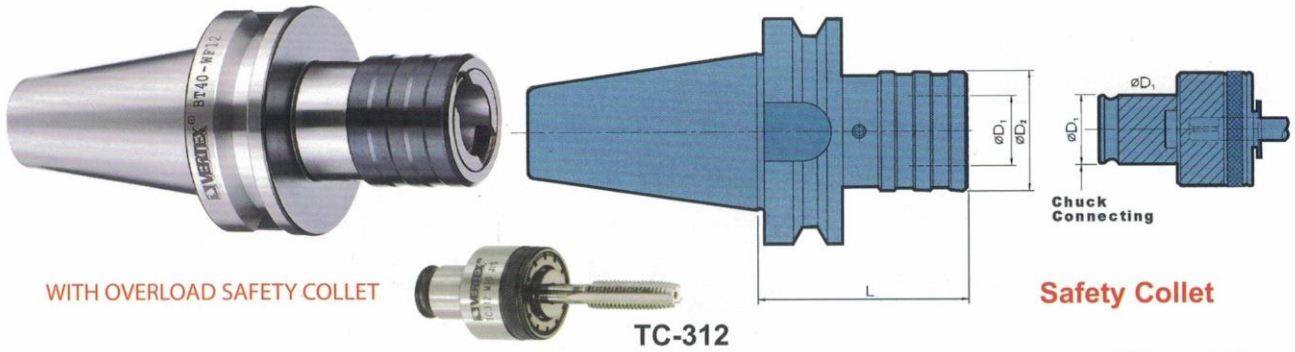




Quick Change Tapping Chucks



- Tension and compression feature allows taps to follow their own thread lead.
- With extreme light compensation compression and tension operated by ball cage.



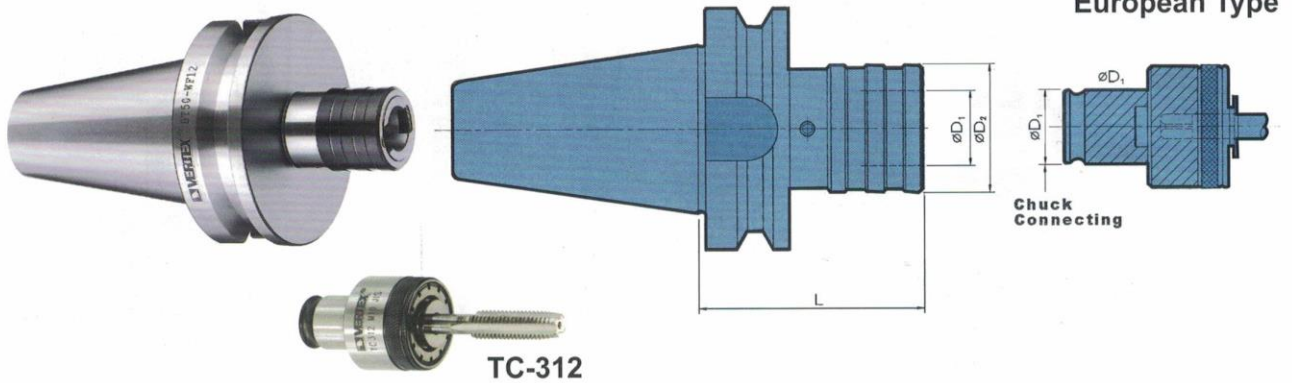
WF-BT30/BT40/SK30/SK40 LENGTH COMPENSATION TYPE

ORDER NO.	Thread Size	L	ØD1 Chuck Connecting DIA.	ØD2	Length Compensation		Tapping Collets	WEIGHT (kg)	CODE NO.
					Compression	Tension			
BT30-WF12	M2-M14	70	Ø19	36	7.5	7.5	TC-312	0.8	3404-050A
BT40-WF12	M2-M14	75	Ø19	36	7.5	7.5	TC-312	1.3	3404-050
SK40-WF12								1.3	3404-051
BT30-WF20	M5-M24	94	Ø31	53	12.5	12.5	TC-820	1.3	3404-052A
BT40-WF20	M5-M24	95	Ø31	53	12.5	12.5	TC-820	1.8	3404-052
SK40-WF20	M5-M24	95	Ø32	53	12.5	12.5	TC-820	1.8	3404-053

※Tapping Collet Reducer Adapter : TC820 / TC312-AD



Quick Change Tapping Chucks



- Tension and compression feature allows taps to follow their own thread lead.
- With extreme light compensation compression and tension operated by ball cage.



WF-BT50/SK50 LENGTH COMPENSATION TYPE

ORDER NO.	Thread Size	L	ØD1 Chuck Connecting DIA.	ØD2	Length Compensation		Collets	WEIGHT (kg)	CODE NO.
					Compression	Tension			
BT50-WF12	M2-M14	85	Ø19	36	7.5	7.5	TC-312	4	3404-060
SK50-WF12								4	3404-061
BT50-WF20	M5-M24	105	Ø31	53	12.5	12.5	TC-820	4.1	3404-062
SK50-WF20								4.1	3404-063
BT50-WF33	M14-M36	142	Ø48	78	20	20	TC-1433	5.8	3404-064

※Tapping Collet Reducer Adapter : TC820 / TC312-AD TC1433 / TC820-AD